

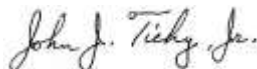
Customer: Ford
 Specification No: WSS-M2D496 (2004 10 21)
 Product Description & Uses: High density, cellular, polyurethane with low compression set. Homogeneous medium-sized cells, no large voids or cracks that impair serviceability. Originally for gaskets in instrument cluster and speed control.

Ford Grade: A9
Product: U7H15XXX0427

Property	Test Method	Units	Specification	Result
Color			Black	Meets specification
Density	ASTM D3574-16, Test A	kg/m ³	240 ±10%	243
Tensile Strength	ASTM D3574-16, Test E	kPa	≥1030	1139 machine direction 1109 cross-machine direction
Elongation	ASTM D3574-16, Test E	%	≥50	91 machine direction 95 cross-machine direction
Tear Strength	ASTM D624-12, Die C	kN/m	≥2.0	3.4 machine direction 3.6 cross-machine direction
Compression Force at 25% compression	ISO 3386-1 +A1 (2008; April 2010)	kPa	138 - 345	191
Humidity Aged Compression Force at 25% compression	ASTM D3574-16, Test J; ISO 3386-1 +A1 (2008; April 2010)	% Change	±60	-24% (146 kPa)
Heat-aged Compression Force at 25% compression	ASTM D3574-16, Test K; ISO 3386-1 +A1 (2008; April 2010)	% Change	±60	3% (197 kPa)
Compression Set	ISO 1856 (2008-01-01), Method A	%	≤10	1.5
Dimensional Stability	WSS-M2D496-A11 (2004 10 21), Sec. 3.5.10	%	±5	0.0 machine direction 0.0 cross-machine direction
Flammability	ISO 3795 (1998-10-15)	mm/min	≤100	22.3, 16.1, 14.8, 15.0, 19.8 22.3 max. machine direction 11.9, 23.2, 20.4, 0.0, 19.6 23.2 max. cross-machine dir.
Low Temperature Flexibility	FLTM BN 102-01 (2001 09 17), Method A		No cracking	Meets specification
Odor Test	FLTM BO 131-03 (2016 03 22) Variant B		<4	Condition 1 – 2, Pass Condition 2 – 2.5, Pass Condition 3 – 3, Pass
Fogging	SAE J1756 (AUG2006)	Visual inspect	No oil, film, or crystals	Meets specification
Fogging (glossimeter)	SAE J1756 (AUG2006)	% reflectance	≥70	100 (1 hr. post exposure) 100 (16 hrs. post exposure)
Solvent Resistance	WSS-M2D496-A11 (2004 10 21), Sec. 3.5.14	Visual inspect	No surface tack or foam deterioration	Meets specification except for Trichlorethylene

Results compiled from testing performed by Intertek. Report No. 102970798GRR-015 dated April 22, 2017

GRISWOLD LLC



 John J. Tichy, Jr.
 Technical Director

NOTE: Information of a technical nature is based on laboratory tests which either GRISWOLD LLC conducts or sends to an independent laboratory for testing for determination of uses as requested in writing by customer. GRISWOLD LLC believes these to be reliable. However, GRISWOLD LLC has no control over the application of the material to, or part of, the final **product** and **therefore**, GRISWOLD LLC makes **no express or implied warranty of result, fitness or merchantability**. The customer should determine reliability for the end use or particular application.